

CONTACT PACK

PRODUCT DESCRIPTION

Contact Pack is a range of papers and boards made with high quality virgin pulp and is optimized for folding boxes and cases, tags and POS materials. It is ideal for calendars, covers and greeting cards.

It is available in 2 colours and 6 grammages.



TECHNICAL DATA	METHOD		+/-	120 g/m ²	200 g/m ²	250 g/m ²	300 g/m ²	360 g/m ²	450 g/m ²
BASIC WEIGHT	ISO 536	g/m ²	5%	120	200	250	300	360	450
THICKNESS	ISO 534	µm	5%	168	280	350	420	500	630
BULK	ISO 534	cm ² /g	-	1,40	1,40	1,40	1,40	1,39	1,40
CIE WHITENESS*	ISO 11475	%	3	145	145	145	145	145	145
STIFFNESS MD (15°/50mm)	ISO 2493-1	mN	-	-	>80	>120	>250	>380	>700
STIFFNESS CD (15°/50mm)	ISO 2493-1	mN	-	-	>40	>60	>110	>170	>350
MOISTURE CONTENT	ISO 287	%	1,0	6,5	6,5	6,5	6,5	6,5	6,5

* Refers to White shade. The data for 120 gsm are coming soon.

Special makings are available upon request.



Contact Pack conforms to ISO 9706 requirements for permanence and is suitable for applications requiring "Acid Free" paper. It is biodegradable and recyclable.

PRINTING AND FINISHING RECCOMENDATIONS

INKS	■ Good quality semi-fresh inks. The drying process can be slightly accelerated by adding extra desiccant. Alternatively print with UV inks.
BLANKETS	■ For a good graphic impression, use compressible blankets.
DRYING TIME	■ After printing, allow 24 hours drying time.
SCREENS	■ For the offset printing process a screen value of 150-163 lpi is recommended. For heavier graphic elements and higher densities, sufficient powder should be applied.
FINISHING	■ Prescoring is recommended.
PRINTABILITY AND RUNNABILITY	■ Every method of printing, screen printing, punching, die cutting, creasing, hot foiling and UV varnishing is possible.
NOTE	■ Due to its hygroscopic nature, paper can show curl issues if not conditioned properly. To avoid any issue, we recommend to store the paper closed in its original wrap inside the printing area for at least 24-48 hours. After this conditioning time, the wrapping can be open and the paper can be utilized.

> *Please contact our technical department for further suggestions.*

MILL ACCREDITATION | Rossano Veneto VI - Italy

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