

## Uncoated papers and boards made with E.C.F. pulp, certify FSC<sup>®</sup>. description Felt marked on both sides. Substances over 240 gsm are multiply laminated in the formation stage. Available in three shades: Bianco, Avorio and Camoscio.

size

grain substance 64x88 LG 100 120 160 72x101 LG 100 120 160 200 240 280 300 350 390

technical features ref. standard/instrument unit of measure

substance	VSA	Taber stiffness 15°		tensile strength	
ISO 536	ISO 534	ISO 2493		ISO 1924	
g/m²	cm <sup>3</sup> /g	mN		kN/m	
		long±10%	trasv±10%	long±10%	trasv±10%
100 ± 3%	1,45	10	4	6,5	3,2
120 ± 3%	1,45	15	6	7,8	3,9
160 ± 3%	1,45	40	15	9,8	4,5
200 ± 4%	1,45	90	30	10,4	5,2
240 ± 5%	1,45	150	60	14,4	7,2
280 ± 5%	1,45	230	90	16,3	7,8
300 ± 5%	1,45	300	110	17	7,9
350 ± 5%	1,45	470	180	_	—
390 ± 5%	1,45	600	220	_	_

Brightness (col. White) - ISO 2470 (R457) - 90% ± 3 Relative Humidity 50% ± 5 ref. TAPPI 502-98

## ecological features









notes

The product is completely biodegradable and recyclable. Special runs available upon request.



Envelopes available on stock.

The Company reserves the right to modify the technological features of the product in relation to market requirements.

UNI EN ISO 9001:2008 - CQ 539 UNI EN ISO 14001:2004 - CQ 7847 BSI - OHSAS 18001:2007 - CQ 15229



Product Data Sheet MAR/176 Update 04/2011 Rev. nº 06 Acquerello papers and boards are ideal for any kind of publishing, packaging and commercial printing. They are held in high regard for packaging and shoppers, special publications, brochures, booklets and coordinated graphic materials.

Can be used without problems with the main printing systems: letterpress, offset, blind embossing, hot foil stamping, thermography and screen printing. The macro-porous surface suggests the use of oxidative drying inks. The characteristic felt marking requires specific printing pressure settings.

Varnishing and plastic laminating must be assessed in advance. The varnishing coated with an offset machine is almost fully absorbed and therefore does not improve gloss or protection. Screen-printing varnishing achieves better results, although it is often necessary to perform two shots to achieve a distinctly evident result. The surface roughness typical of felt marked papers may give rise to micro defects with plastic laminating caused by incomplete adhesion of the film to the substrate. Good results with major processing operations such as: cutting, die-cutting, scoring, folding and glueing. printing suggestions

converting suggestions

applications

FEDRIGONI